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ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804+A2

Novoferm Riexinger Türenwerke GmbH
NovoSlide Industry



Owner of the declaration
Novoferm Riexinger Türenwerke GmbH
Industriestraße 12
74336 Brackenheim
Germany

Product
NovoSlide Industry

Declared product / Declared unit
1 piece

This declaration is based on Product Category Rules
EN 15804:2012 + A2:2019,
NPCR Part A:2021 ,
NPCR 014 Part B for Windows and Doors ,
EN 17213:2020

Program operator:
EPD Global
Majorstuen P.O. Box 5250
N-0303 Oslo
Norway

Declaration number
NEPD-30155-30155-2

Registration number
NEPD-30155-30155-2

Issue date
28.10.2026

Valid to
27.10.2031

EPD Software
Emidat Platform v1.0.0

General Information

Product
NovoSlide Industry

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Declaration Number
NEPD-30155-30155-2

This declaration is based on Product Category Rules
EN 15804:2012 + A2:2019,
NPCR Part A:2021 ,
NPCR 014 Part B for Windows and Doors ,
EN 17213:2020

Statements
The owner of the declaration shall be liable for the underlying information and evidence. The Norwegian EPD Foundation shall not be liable with respect to manufacturer, life cycle assessment data and evidences.

Declared unit
1 piece

General information on verification of EPD from EPD tools
Independent verification of data, other environmental information and the declaration according to ISO 14025:2011-10, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD Global, and iii) the process is reviewed annually by an independent third-party verifier. See Appendix G of EPD Global's General Programme Instructions for further information on EPD tools.

Verification
Independent third-party verification based on the verification of the EPD tool, background data and test-EPD in accordance with EPD Global's procedures and guidelines for verification and approval of EPD tools.
Third-party verifier: Charlotte Merlin, FORCE Technology

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Place of production
Brackenheim, Germany

Management system
ISO 9001 , ISO 50001 , ISO 14001

Issue date
28.10.2026

Valid to
27.10.2031

Year of study
2024

Comparability
EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not seen in a building context. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database (including primary and secondary data).

Development and verification of EPD
The declaration was created using the Emidat EPD tool v1.0, developed by Emidat GmbH which is third-party verified and approved as a Reference Flow Tool with internal review under administration and surveillance by EPD Global under provisions stated in general information on verification of EPD from EPD tools.

Developer of EPD: Francis Müller
Reviewer of company-specific input data and EPD: Nell Stankewitz

Approved

Håkon Hauan, The Norwegian EPD Foundation

Product

Product description

"NovoSlide Industry" is a metal sliding door sold in single- and double-leaf versions with fire resistance ratings of EI_2 30, EI_2 60 and EI_2 90. The LCA is based on the double-leaf version, which has the highest material input per declared unit. The declared results are therefore not exceeded by the single-leaf version. Aerated concrete is cast as 10m long rectangular blocks with a cross-sectional area of 1 m^2, and are then cut to the desired size using cutting wires, wrapped in film, at the supplier. At Novoslide's plant, the pre-cut elements are glued into the sheet-metal cassettes of the door profiles using a one-component polyurethane adhesive.

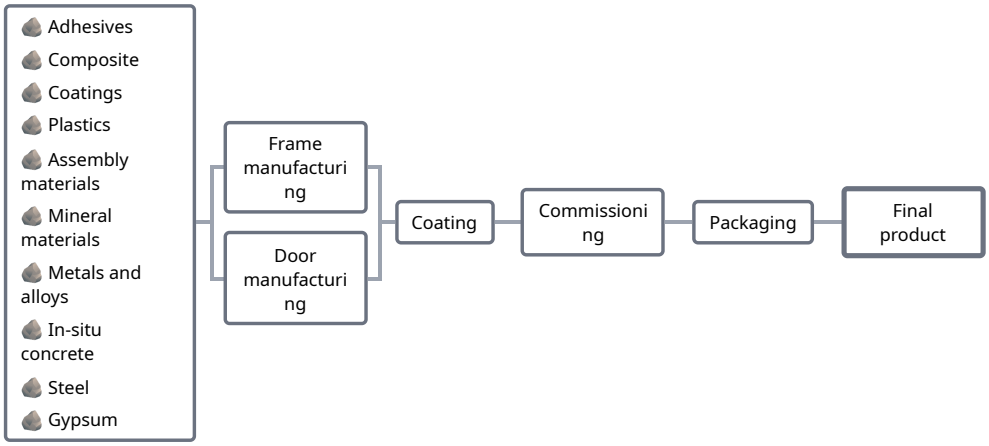
Material Composition:

PUR glue 2.6 kg, Wall plug 0.1 kg, Rope pulley 0.1 kg, Support bracket 9.7 kg, Gypsum board 82.8 kg, Screws / Rivets 3 kg, Damper 0.4 kg, Coil 31.6 kg, Aluminium fitting 0.4 kg, Roller carriage 2.2 kg, Pulleys 0.6 kg, Seal 0.3 kg, Guide/Running rail 11.8 kg, Steel wire 0.1 kg, Steel strips / Steel pins 0.2 kg, Radial damper 1.4 kg, Intumescent strips 3.4 kg, Counterweight 10.1 kg, Wet coating 0.1 kg, Autoclaved aerated concrete panels 191.9 kg, Steel fitting 0.1 kg, Panel sheets 103 kg

Application description

Sliding doors are used to control entry and exit in residential, commercial, and industrial properties. They provide security, privacy, and regulated access while also marking boundaries. This product is also designed to prevent the spread of fire and smoke from one compartment to another. It is a vital element of passive fire protection, safeguarding human life by protecting escape and rescue routes, and limiting fire and smoke damage to property.

Production process



Product specification

Name of ingredient	Share of total weight
Adhesives	0 - 5 %
Assembly materials	0 - 5 %
Coatings	0 - 5 %
Composite	0 - 5 %
Gypsum	15 - 20 %
In-situ concrete	40 - 45 %
Metals and alloys	35 - 40 %
Mineral materials	0 - 5 %
Plastics	0 - 5 %
Steel	0 - 5 %

Packaging

Name	Quantity, kg
Polypropylene foil	0.93
Cardboard	2.15
Softwood	0.14
Wooden pallets	0.02

Technical data

	Unit	Value
Standard size (according to EN 17213)	-	3.00 m × 2.18 m
Mass	kg	455
Heat transfer coefficient	W / (m^2·K)	0.5
Noise protection against external noise	dB	0.01
Reaction to fire	-	EL 120

The product is produced according to the harmonized standard EN 13241.

Scaling of LCA results

The results of this EPD are representative for NovoSlide Industry. Scaling of LCA results to other dimensions is not supported.

Market

Germany

Recipients

B2B

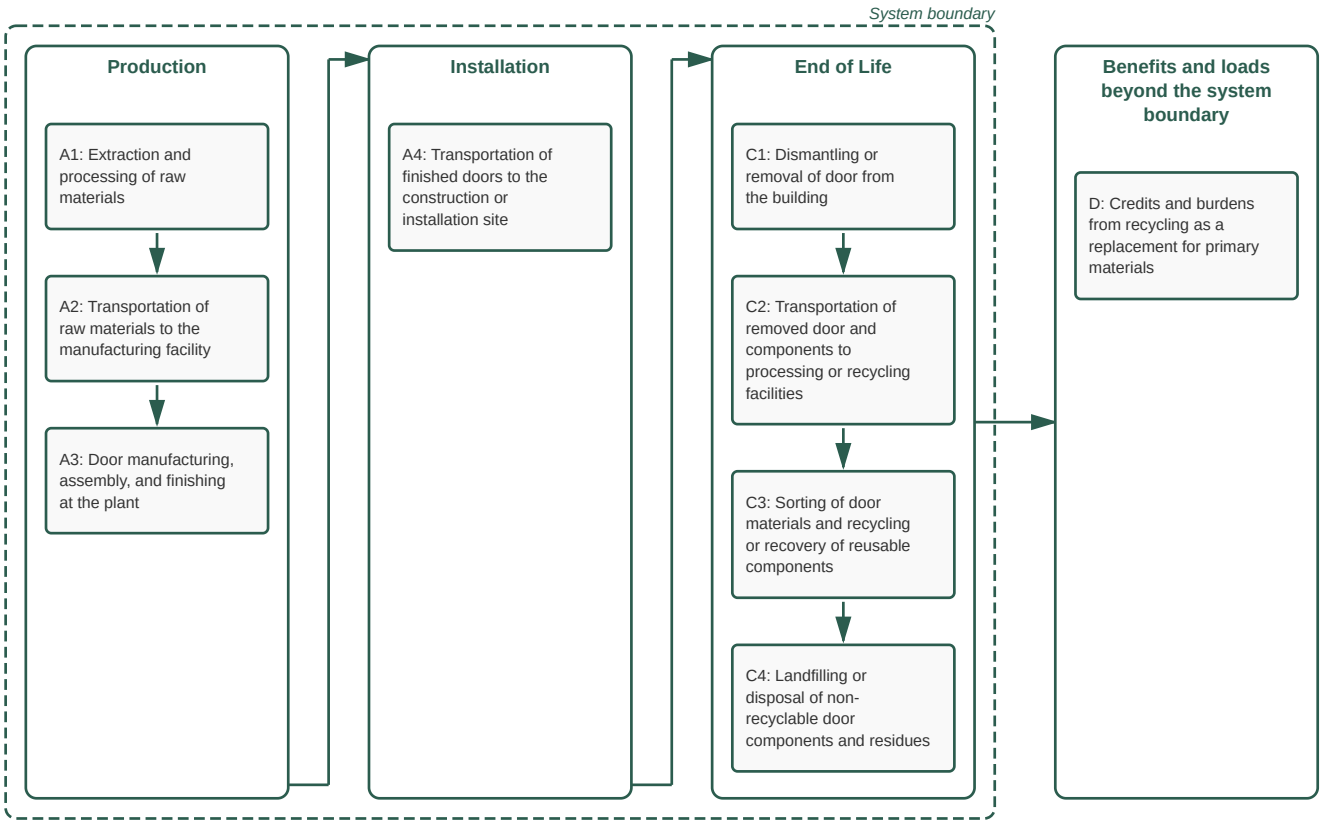
LCA: Calculation rules

Declared unit
1 piece

Product lifetime
30 years
This value represents a conventional product lifespan, not a guaranteed performance duration, and assumes normal exposure conditions, adequate design, and routine maintenance.

Reference service life
Not declared

System boundary



Data quality
The foreground data are based on extensive and detailed data collection at the production site of the manufacturer, covering key processes such as raw material sourcing, formulation, and manufacturing. These foreground data are fully linked with corresponding datasets from the background database (ecoinvent 3.10) or with EN15804+A2-compliant EPDs, ensuring consistency, reliability, and maintaining alignment with the latest industry standards.

The overall data representativeness is rated as good with an overall score of 4.00/5, in accordance with EN 15804+A2 Annex E guidance on data quality assessment for the calculation of the environmental footprint of products (Table E.2), considering geographical, technical, and temporal representativeness.

The following table discloses all processes or activities assessed with very poor or poor data representativeness according to EN 15804+A2, as well as those assessed as fair that contribute more than 30 % to any core impact indicator in A1–A3:

Element	Source	Year
Adhesives	ecoinvent 3.10	2023
Coatings	ecoinvent 3.10	2023
Composite	ecoinvent 3.10	2023
Gypsum	ecoinvent 3.10	2023
In-situ concrete	ecoinvent 3.10	2023
Incineration	ecoinvent 3.10	2023
Landfill	ecoinvent 3.10	2023
Manufacturing fuels	ecoinvent 3.10	2023
Metals and alloys	ecoinvent 3.10	2023
Mineral materials	ecoinvent 3.10	2023
Packaging	ecoinvent 3.10	2023
Recycling	ecoinvent 3.10	2023
Metals and alloys	ecoinvent 3.10	2023

System boundaries (X=included, MND=module not declared)

	Production			Installation		Use stage							End-of-Life				Next product system
	Raw material supply	Transport	Manufacturing	Transport	Installation Process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational Energy Use	Operational Water Use	Demolition	Transport	Waste Processing	Disposal	Benefits and loads beyond the system boundary
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x
Geography			DE	DE	MND	MND	MND	MND	MND	MND	MND	MND	DE	DE	DE	DE	DE

For the geographies modeled in A1 and A2, refer to *Product specification*.

Type of EPD: Cradle to gate with options, modules A4, C1-C4 + D

Product and construction stage

Module A1: Extraction and processing of raw materials

Module A2: Transportation of raw materials to the manufacturing facility

Module A3: Door manufacturing, assembly, and finishing at the plant

Module A4: Transportation of finished doors to the construction or installation site

Module A5: Installation at the construction site

Disposal Stage
Module C1: Dismantling or removal of door from the building
Module C2: Transportation of removed door and components to processing or recycling facilities
Module C3: Sorting of door materials and recycling or recovery of reusable components
Module C4: Landfilling or disposal of non-recyclable door components and residues
Credits and burdens outside the system boundaries
Module D: Credits and burdens from recycling as a replacement for primary materials

Cut-off criteria

All inputs and outputs related to the declared modules of Metal sliding door, including raw materials, packaging, transportation, energy usage and ancillary materials, were comprehensively considered in line with EN 15804+A2 and if applicable the product-specific PCR. Furthermore, all known hazardous substances (within the REACH list and the Norwegian Priority List), regulated materials, and significant emissions were declared and are not excluded under the cut-off rules.

The following processes are considered below the EN 15804+A2 cut-off threshold and were excluded:

- Impacts related to the manufacturer's infrastructure and assets
- Manufacturing of means of production, buildings or other capital goods
- Transportation of personnel to the plant
- Transportation of personnel within the plant
- Research and development activities
- Long-term emissions

Allocation

Foreground inventory data (energy and fuels, ancillary materials, emissions and waste) was collected at the production process level. Allocation based on mass was applied to allocate the total output of the production process in 2024 to the reference product.

Key assumptions and estimates

Production process flows are allocated to the reference product, as described under allocation. If applied, mass-based allocation assumes a uniform distribution of production impacts across products of the same production process. Where it is applied, foreground inventory data is checked for consistency of production process, to ensure the validity of the allocated results.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD. Mass and energy flows are reported per 1 piece of product.

Transport to the building site (A4)	Value	Unit
Location of the production site	Germany	
Location of the installation site	Germany	
Transported mass: Product and packaging	458.24	kg
Transport modality: Truck	transport, freight, lorry >32 metric ton, EURO6	-
Distance	300.00	km
Litres of fuel	36.48	l / 100km
Energy demand	1.58	MJ / t*km
Energy demand (km)	0.72	MJ / km
Capacity utilization	53.30	%

Transport of the product and its packaging from the production site to the installation site. Transport distances are based on external sources such as reported market averages, standards or PCRs. Vehicle type, fuel consumption and capacity utilization assumptions stem from the underlying background transport datasets and are stated below.

End-of-life scenario (C1-C4)	Value	Unit
Collection process specified by type		
Collected individually	0	kg
Collected with mixed construction and demolition waste	455.00	kg
Recovery system specified by type		
Destined for reuse	0	kg
Recycling rate	36.40	%
Destined for recycling (Metals)	165.64	kg
Destined for energy recovery (Plastics)	2.94	kg
Disposal specified by type		
Product or material destined for final disposal	286.42	kg
Product or material destined for final disposal (Gypsum)	82.64	kg
Product or material destined for final disposal (Metals)	8.72	kg
Product or material destined for final disposal (Others)	194.91	kg
Product or material destined for final disposal (Plastics)	0.15	kg
Transport		
Distance to incineration	50.00	km
Distance to landfill	50.00	km
Distance to recycling	50.00	km
Transport modality: Truck	transport, freight, lorry >32 metric ton, EURO6	-
Energy demand	1.58	MJ / t*km

End-of-life scenario (C1-C4)	Value	Unit
Energy demand (km)	0.72	MJ / km
Capacity utilization	53.30	%

For the manual deconstruction of the product, no environmental impact is modeled. Module C2 includes the impact of transportation of material after deconstruction, during the End-of-Life stage.

Reuse, recovery and/or recycling potentials (D)	Value	Unit
Amount of secondary material that the system takes in	0	kg
Installation (packaging): Net flow of secondary material	0	kg
End-of-life (product): Material for recycling/reuse	165.64	kg
End-of-life (product): Net flow of secondary material	165.64	kg
Substitution of metals	165.64	kg
End-of-life (product): Material eligible for incineration credits	2.94	kg
End-of-life (product): Exported energy eligible for credits	36.13	MJ
Substitution of electricity production, grid mix	10.25	MJ
Substitution of heat production from natural gas	25.88	MJ

Calculation of loads and benefits per EN 15804+A2. Exported energy is credited only where it originates from the incineration of primary material; landfilled fractions receive no exported-energy credit and therefore no avoided primary energy consumption. Recycling or reuse benefits are credited for the net flow of secondary material.

LCA: Results

The following results are based on the market-based electricity approach applied to the foreground system (A3). Further details on electricity data are provided in the Additional Requirements section.

Core environmental impact indicators

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWP-total	kg CO_2-eq.	7.12e+02	1.42e+01	0.00e+00	2.36e+00	1.06e+01	2.85e+01	-1.82e+02
GWP-fossil	kg CO_2-eq.	6.98e+02	1.42e+01	0.00e+00	2.36e+00	1.06e+01	4.14e+00	-1.83e+02
GWP-biogenic	kg CO_2-eq.	1.35e+01	7.14e-03	0.00e+00	1.18e-03	0.00e+00	2.44e+01	1.13e+00
GWP-luluc	kg CO_2-eq.	5.52e-01	5.05e-03	0.00e+00	8.37e-04	2.93e-03	1.75e-03	4.08e-02
ODP	kg CFC-11-Eq	7.01e-06	2.97e-07	0.00e+00	4.91e-08	2.69e-08	1.03e-07	-3.51e-07
AP	mol H+-Eq	2.69e+00	3.36e-02	0.00e+00	5.56e-03	1.76e-02	2.69e+00	-5.50e-01
EP-freshwater	kg P-Eq	2.62e-01	1.00e-03	0.00e+00	1.66e-04	1.44e-03	5.05e-04	-7.88e-02
EP-marine	kg N-Eq	6.22e-01	8.82e-03	0.00e+00	1.46e-03	8.46e-03	1.35e-02	-1.42e-01
EP-terrestrial	mol N-Eq	6.48e+00	9.54e-02	0.00e+00	1.58e-02	5.00e-02	9.59e-02	-1.56e+00
POCP	kg NMVOC-Eq	2.26e+00	5.84e-02	0.00e+00	9.66e-03	1.45e-02	1.96e-01	-5.64e-01
ADPE	kg Sb-Eq	8.74e-03	4.07e-05	0.00e+00	6.73e-06	6.57e-05	1.14e-05	3.25e-05
ADPF	MJ, net calorific value	7.80e+03	2.14e+02	0.00e+00	3.54e+01	2.84e+01	7.61e+01	-1.51e+03
WDP	m^3 world Eq deprived	2.14e+02	1.07e+00	0.00e+00	1.78e-01	1.30e+00	1.39e+00	-2.15e+01

GWP-total: Global Warming Potential - total , **GWP-fossil**: Global warming potential - fossil , **GWP-biogenic**: Global Warming Potential - biogenic , **GWP-luluc**: Global Warming Potential - luluc , **ODP**: Depletion potential of the stratospheric ozone layer , **AP**: Acidification potential, Accumulated Exceedance , **EP-freshwater**: Eutrophication potential - freshwater , **EP-marine**: Eutrophication potential - marine , **EP-terrestrial**: Eutrophication potential - terrestrial , **POCP**: Photochemical Ozone Creation Potential , **ADPE**: Abiotic depletion potential - non-fossil resources , **ADPF**: Abiotic depletion potential - fossil resources , **WDP**: Water (user) deprivation potential

Additional indicators

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
PM	disease incidence	4.44e-05	1.39e-06	0.00e+00	2.30e-07	2.95e-07	2.51e-06	-9.51e-06
IRP	kBq U235-Eq	4.35e+01	2.60e-01	0.00e+00	4.30e-02	3.90e-01	2.00e-01	1.46e+01
ETP-fw	CTUe	2.61e+04	5.06e+01	0.00e+00	8.38e+00	6.82e+01	8.14e+01	-1.90e+04
HTP-c	CTUh	9.06e-05	9.11e-08	0.00e+00	1.51e-08	3.64e-08	2.16e-08	-7.25e-05
HTP-nc	CTUh	9.03e-06	1.41e-07	0.00e+00	2.33e-08	1.25e-07	3.42e-07	-1.11e-06
SQP	dimensionless	2.74e+03	2.15e+02	0.00e+00	3.56e+01	1.41e+02	1.16e+02	-2.49e+02

PM: Potential incidence of disease due to PM emissions , **IRP**: Potential Human exposure efficiency relative to U235 , **ETP-fw**: Potential Comparative Toxic Unit for ecosystems , **HTP-c**: Potential Comparative Toxic Unit for humans - cancer effects , **HTP-nc**: Potential Comparative Toxic Unit for humans - non-cancer effects , **SQP**: Potential Soil quality index . **IRP**: This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator. **ETP-fw, HTP-c, HTP-nc, SQP**: The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experienced with these indicators.

Use of resources

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
PERE	MJ	5.99e+02	3.39e+00	0.00e+00	5.61e-01	5.14e+00	2.44e+00	1.01e+02
PERM	MJ	2.04e+02	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
PERT	MJ	8.03e+02	3.39e+00	0.00e+00	5.61e-01	5.14e+00	2.44e+00	1.01e+02
PENRE	MJ	7.68e+03	2.14e+02	0.00e+00	3.54e+01	1.17e+02	7.61e+01	-1.51e+03
PENRM	MJ	1.77e+02	0.00e+00	0.00e+00	0.00e+00	-9.05e+01	0.00e+00	0.00e+00
PENRT	MJ	7.85e+03	2.14e+02	0.00e+00	3.54e+01	2.62e+01	7.61e+01	-1.51e+03
SM	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	1.66e+02
RSF	MJ	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
NRSF	MJ	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
FW	m^3	5.27e+00	3.11e-02	0.00e+00	5.14e-03	2.15e-02	-1.62e-01	1.69e-02

PERE: Primary energy resources - renewable: use as energy carrier , **PERM**: Primary energy resources - renewable: used as raw materials , **PERT**: Primary energy resources - renewable: total , **PENRE**: Primary energy resources - non-renewable: use as energy carrier , **PENRM**: Primary energy resources - non-renewable: used as raw materials , **PENRT**: Primary energy resources - non-renewable: total , **SM**: Use of secondary material , **RSF**: Renewable secondary fuels , **NRSF**: Non-renewable secondary fuels , **FW**: Net use of fresh water

Waste flows

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
HWD	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
NHWD	kg	3.32e+01	0.00e+00	0.00e+00	0.00e+00	2.94e+00	2.86e+02	0.00e+00
RWD	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00

HWD: Hazardous waste disposed , **NHWD**: Non hazardous waste disposed , **RWD**: Radioactive waste disposed

Output flows

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
CRU	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
MFR	kg	9.82e-01	0.00e+00	0.00e+00	0.00e+00	1.66e+02	0.00e+00	0.00e+00
MER	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
EEE	MJ	9.55e+00	0.00e+00	0.00e+00	0.00e+00	1.02e+01	0.00e+00	0.00e+00
EET	MJ	2.38e+01	0.00e+00	0.00e+00	0.00e+00	2.59e+01	0.00e+00	0.00e+00

CRU: Components for re-use , **MFR**: Materials for recycling , **MER**: Materials for energy recovery , **EEE**: Exported electrical energy , **EET**: Exported thermal energy

Name	Value	Unit
Biogenic carbon content in product	6.65e+00	kg C
Biogenic carbon content in accompanying packaging	9.65e-01	kg C

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

Electricity consumption in the manufacturing phase is composed from the sources below. This EPD follows the market-based approach.

Approach	Electricity	Quantity [kWh]	Emission Factor [kg CO_2e/kWh]
market-based	ecoinvent: electricity, low voltage, residual mix (DE)	31.88	0.84
(location-based)	(ecoinvent: market for electricity, low voltage (DE))	(31.88)	(0.43)

Rows marked with () are provided for reference and not used in the assessment.

Dangerous substances

The product contains no hazardous substances given by the REACH Candidate List or the Norwegian Priority List.

Additional environmental information

Secondary content

The product contains 0 % secondary material. Secondary material includes recycled, recovered and by-product content.

Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWP-IOBC	kg CO_2-eq.	7.04e+02	1.42e+01	0.00e+00	2.36e+00	1.30e+01	4.14e+00	-1.83e+02

GWP-IOBC: Global Warming Potential - Instantaneous oxidation of biogenic carbon

Bibliography

CEN/TR 15941:2010	Sustainability of construction works - Environmental product declarations - Methodology for selection and use of generic data
EN 15804:2012+A2:2019	Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products
EN 15942:2022-04	Sustainability of construction works - Environmental product declarations - Communication format business-to-business
ISO 14025:2011-10	Environmental labels and declarations - Type III environmental declarations - Principles and procedures
ISO 14040:2021-02	Environmental management - Life cycle assessment - Principles and framework
ISO 14044:2021-02	Environmental management - Life cycle assessment - Requirements and guidelines
EF 3.1	Environmental Footprint (EF) Life Cycle Impact Assessment method - Characterisation Factors version 3.1, European Commission, Joint Research Centre (JRC)
ecoinvent 3.10	ecoinvent, Zurich, Switzerland, database version 3.10
NPCR Part A:2021	Construction products and services, Version 2.0. Issue date: 24.03.2021; validity extended to 31.12.2026.
NPCR 014:2023	Product category rules, Part B: Windows and doors, Version 4.0. Issue date: 10.04.2023; validity extended to 31.12.2026.
EN 17213:2020	Windows and doors – Environmental product declarations – Product category rules for windows and pedestrian doorsets.

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